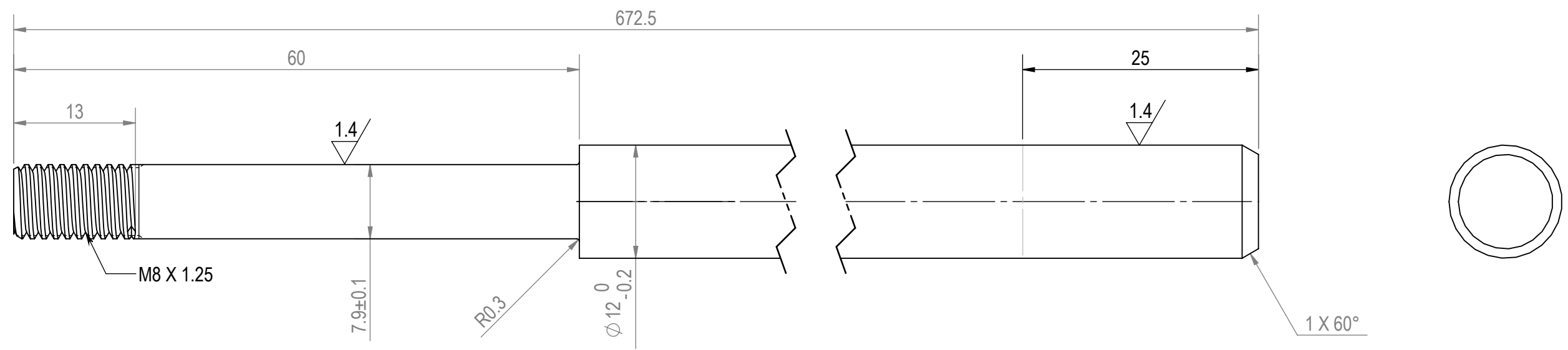


REVISION HISTORY				
REV	DATE	DESCRIPTION	ECO	BY
A	06-24-09	IS 672.5 WAS 615, RELEASE FOR PRODUCTION	12210	RLH
B	1/13/2014	UPDATE MATERIAL, FINISH, HARDNESS	14457	CRB



NOTES:
1.DEBURR ALL SHARP EDGES.

NOTICE OF PROPRIETARY INFORMATION
THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY UNISEN INC, D.B.A. STAR TRAC.

DOCUMENT STATUS:
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CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:								MATERIAL	THIRD ANGLE PROJECTION		UNISEN, INC. DBA STAR TRAC 14410 Myford Road Irvine CA 92606			
	0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000		40CrMo	+		-	STARTRAC PART NO	
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	----	FINISH ZINC PLATE HRC 25-32	DRAWN J C	DATE 11-25-2008	REV			
MEDIUM X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2				TITLE	731-1270	B	
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4				ROD,ROLLER,ROM ADJ			
VERY COARSE	----	±0.5	±1	±1.5	±2.5	±4	±6	±8				VENDOR:	P/N:	U.O.M.	MM